

J6784(C)

We claim:

1) A toilet bar made by a process comprising the steps of:

5

a) providing at least one synthetic surfactant, at least one moisturizer, and at least one exfoliant;

10

b) mixing the ingredients of step (a) to form a product preblend, at or above a temperature sufficient to render the preblend flowable, until the preblend is substantially uniform wherein the exfoliant, and a substantial portion of the at least one moisturizer is excluded from the preblend;

15

c) cooling the resulting product preblend ;

d) optionally milling or refining the cooled product preblend to form pellets;

20

e) blending the exfoliant with the substantial portion of one or more of the moisturizers not added to the product preblend formed in step (b) or (c) to form an exfoliant preblend;

f) mixing the exfoliant preblend with the cooled product preblend in a solids blending device;

25

g) refining the product of step (f) at least once; and

h) extruding and stamping the product into toilet bars.

J6784(C)

2. The bar of claim 1 further comprising the step of blending a fragrance either simultaneously with the exfoliant and moisturizer or as a separate step to form
- 5 the exfoliant preblend.